

# ROLAY II / III according to EN 635-3 standard NF CONTREPLAQUÉ EXTÉRIEUR CTB-X

**Rolpin ROLAY is a MARITIME PINE** plywood (origin France). Used for furniture frames and carpentry, building structures, packaging. **Format :** 2500 x 1250 mm

#### THE +

- NF extérieur CTB - X structural

- Environment friendly



Closed face, with sound knots and wood patches Ad hoc sealant repairs



Open face, not repaired, possibly with holes, knots and cracks

Finish: Both faces are sanded

ADDITIONAL SERVICES: Cutting and machining available on request.

#### **REGULATORY COMPLIANCE AND CERTIFICATIONS**

**Structural use in construction** Certificate of constancy of performance **system 2+** according to EN 13986 + A1

**Exterior conditions** according to EN 636 + A1 (structural use). French NF extérieur CTB-X quality mark and the German BFU 100DIN 68705 part 3 certified.

**Formaldehyde emission** E1 classification according to EN 13986 + A1. Our test results show values that are clearly below the requirements of the Japanese F\*\*\*standard and in compliance with the German regulation (E05).

**Fire reaction classification:** According to EN 13501-1 + A1 Thickness > 9 mm : Euroclass D-s2, d0 Marking : C E n° 380 – CPD – 011 - EN 13986 + A1

DOP : Available on our Website

Density : 560 to 610 kg/m3

**Bond quality** according to EN 314-2 standard: bonding class 3 "exterior applications water and weather resistant". Phenolic glue.





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#### THICKNESS, PACKAGING, TOLERANCES

The panel format is 2500 x 1250 mm (please contact us for other formats)

| Thickness (mm)                | 9   | 10   | 12   | 15   | 18   | 21   | 25   | 30   | 38   |
|-------------------------------|-----|------|------|------|------|------|------|------|------|
| Packaging                     | 65  | 60   | 50   | 40   | 33   | 30   | 24   | 20   | 15   |
| Thickness tolerance max (mm)* | 9.4 | 10.5 | 12.5 | 15.6 | 18.7 | 21.8 | 25.9 | 31.5 | 39.1 |
| Thickness tolerance min (mm)* | 8.4 | 9.3  | 11.3 | 14.2 | 17.1 | 20.0 | 23.9 | 28.1 | 36.5 |

#### \* according to NF EN 315 standard

## STORAGE

It is best to store the units in a dry place, preferably flat and level on dry supports keeping them off the soil. Spacing between rafters is to adapt to the thickness and the nature of the stored panels. During storage in several piles, align the supports in height. On a construction site, plan for shelter or for covering of the panels that is water repellent and permeable to water vapor.

### **IMPLEMENTATION**

To comply with current industry, safety, and building codes.

### PANEL DIMENSIONALTOLERANCES

They are in compliance with standard EN 315 requirements : Length/width dimensional tolerance: ±3.5 mm Straightness of edges and squaring: 1 mm per linear meter Thickness tolerance according to NF EN 315 standards



OTHER FEATURES

# Thermal conductivity

 $\lambda = 0.13$  W/m.K Environmental sustainability Maritime pine species :

Class 3 - 4 according to EN 350 part 2

Pentachlorophenol levels
< 5 ppm. (PCP)</pre>

Water vapour permeability 70 μ humid / 200 μ dry

Sound absorption 250-500 Hz = 0.10 1000-2000 Hz = 0.30

#### MECHANICAL FEATURES, ACCORDING TO NF EN 789/ EN 1058

#### MODULUS OF ELASTICITY IN FLEXURE N/MM2 - AVERAGE VALUES\*

| Thickness (mm) | 9     | 10   | 12    | 15   | 18   | 21   | 25   | 30   | 38   |
|----------------|-------|------|-------|------|------|------|------|------|------|
| Em.0.50        | 12020 | 9870 | 10760 | 9630 | 8980 | 8630 | 7280 | 7880 | 7350 |
| Em.90.50       | 570   | 2720 | 1830  | 2960 | 3610 | 3960 | 5310 | 4710 | 5240 |

\*modules to 5% exclusion are derived by multiplying the average values by: 0.645

#### FLEXURAL STRENGTH N/MM<sup>2</sup> CHARACTERISTIC VALUES TO 5% EXCLUSION

| Thickness (mm) | 9    | 10   | 12   | 15   | 18   | 21   | 25   | 30   | 38   |
|----------------|------|------|------|------|------|------|------|------|------|
| Fm.0.05        | 35.2 | 28.9 | 31.5 | 28.2 | 26.3 | 25.3 | 21.3 | 23.1 | 21.5 |
| Fm.90.05       | 1.7  | 8.0  | 5.4  | 8.7  | 10.6 | 11.6 | 15.6 | 13.8 | 15.4 |

Other characteristic values for the calculation according to EN 1995 - 1-1 (EUROCODE 5) are available on the website or please contact us.

| USES :<br>Structural applic<br>A1,EN 636-3<br>Floor applicatior<br>Roofing applicati<br>BENDING RAD | is<br>ons |      | 13986 + |      | 1-1<br>Refer to DTU<br>Refer to DTU<br>water-tight | J 51.3 // "Wood-based flooring or pa<br>J 43.4 // "Roofing work with wooden | t corresponding to service class 3 as per ENV<br>neling"<br>bearing elements and wood-based panels wi |
|---|-----------|------|---------|------|--|---|---|
| Thickness   | 10        | 12   | 15      | 18   | Nails  | Average lift-off force  | Rough finish and edge: 30daN  |
| Longitudinal  | 2500      | 3000 | 3750    | 4750 |  |   |   |
| direction   |           |      |         |      | Screw  | Average traction force  | Rough finish 145daN / Edge: 115daN  |
| Transversal   | 2000      | 2400 | 3000    | 3800 |  |   |   |

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